

BELGIUM AFRICA CHINA NORTH AMERICA INDIA JAPAN RUSSIA ARGENTINA MIDDLE EAST COLOMBIA MEXICO

FURNITURE - DESIGN - FOAMCOATING





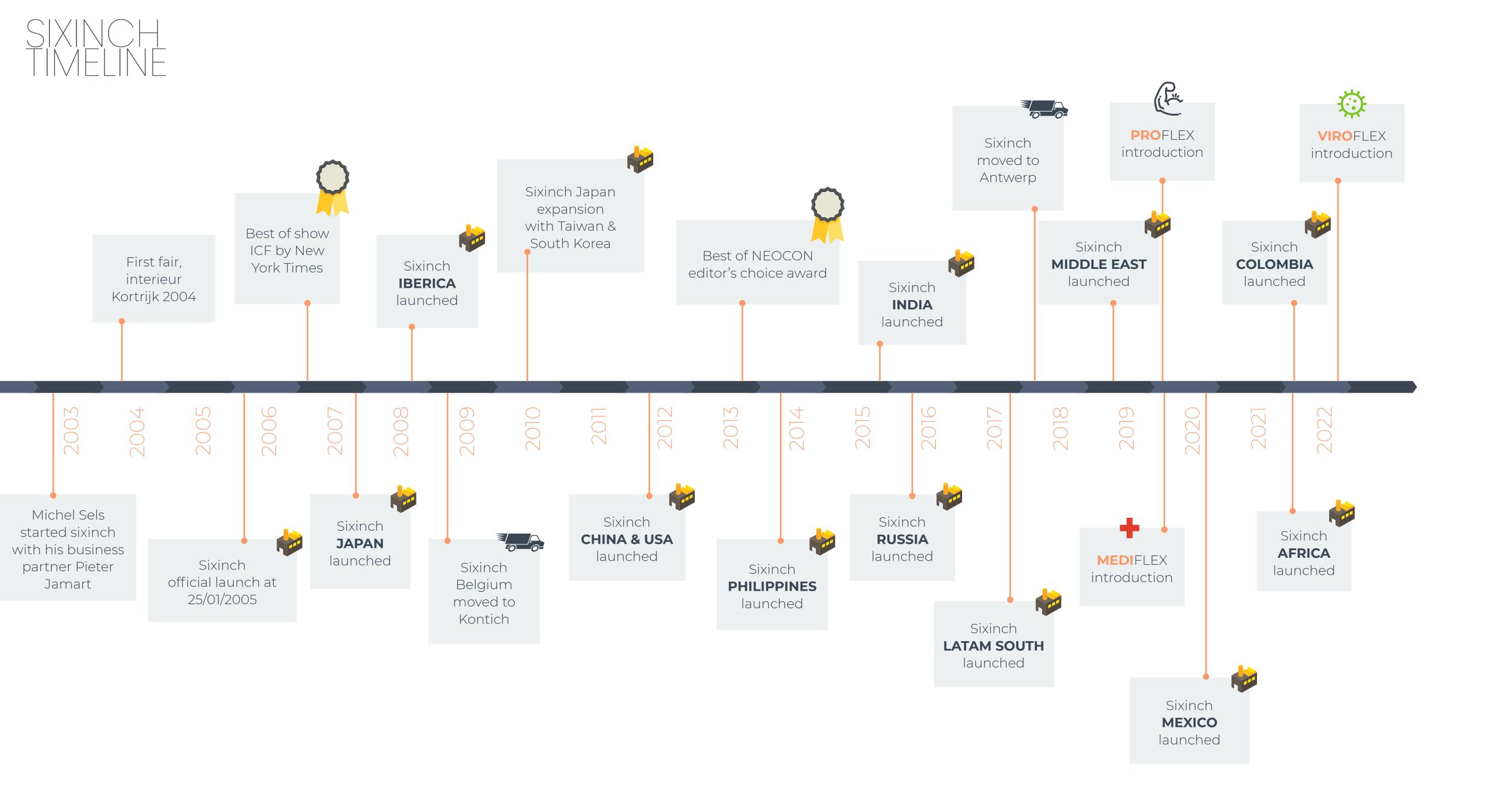
" IT IS NOT HOW GOOD YOU ARE AS A COMPANY, IT IS HOW YOU WANT YOUR CUSTOMERS TO REMEMBER YOU WORK HARD STAY HUMBLE."



Michel Sels Founder SIXINCH Global

Michel started his career with the company ALLSHOP in the display and mannequin industry, he supplied the showrooms of Dries van Noten, Levis,

Etam, and many others. He also had his own mannequin manufacturing company ACB displays. In 2003 when he met Pieter Jamart and shared the same passion for foam and coating they decided to launch SIXINCH. Pieter stepped out of the company at the beginning of 2020 to proceed new adventures. Sixinch has grown since the start and continues to grow with new factories in Dubai, Mexico and Colombia. Currently active with 11 factories worldwide covering many countries. Colombia , Africa and Turkey will open soon. SIXINCH focus is to collaborate with designers and architects creating vibrant and exciting furniture pieces. Iconic environments are crucial these days to promote and breath our clients spirit.



FOAMCOATING

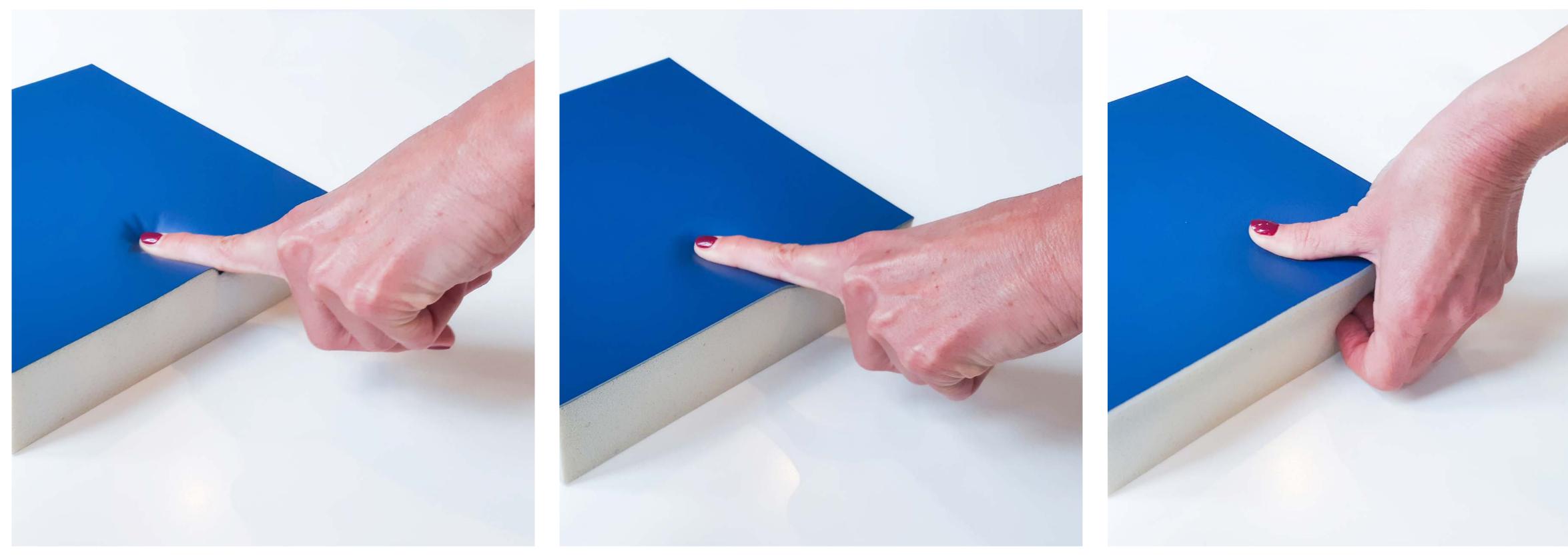


MEDIFIex+

MediFlex is a new coating based on a 3-layer system just like FlexPlus but with the second layer being extremely thin and flexible. The endlack has a soft, smooth feel and look. A semi strong coating for indoor use.

02**FlexPLUS**

While expanding the company we needed a stronger and waterproof coating. To answer this need we developed FlexPlus. A very strong 3 layer 2 component coating suitable for heavy use which is also 100% waterproof. For inside and outside use.



PROFlex

ProFlex i a very durable, strong yet flexible coating designed for tough environments where the furniture needs to be extra sturdy. It is composed of a primer and two PU layers. Very durable. For inside and outside use.





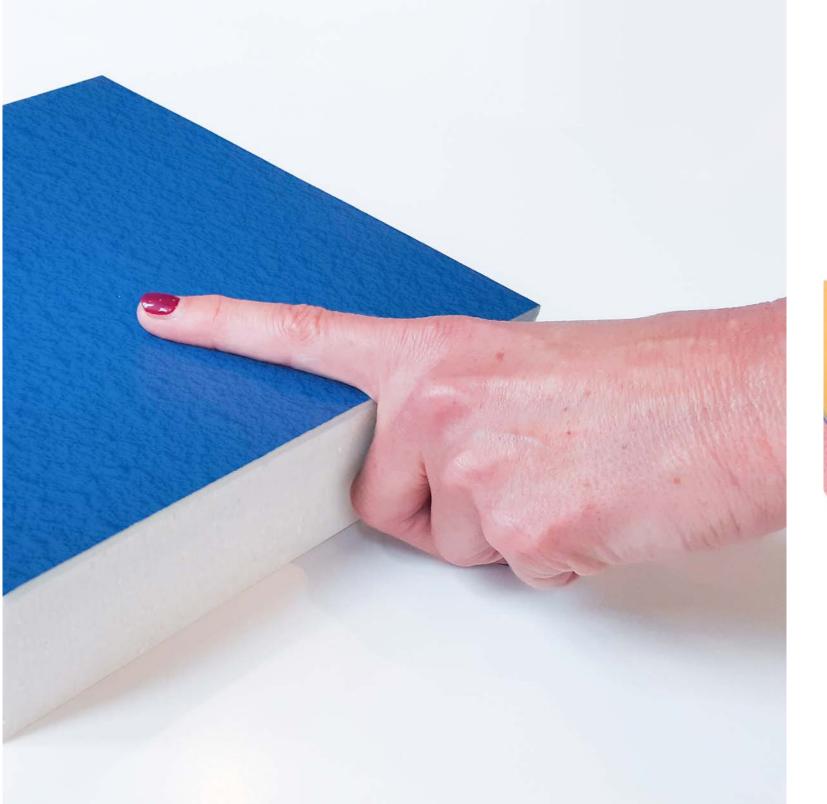


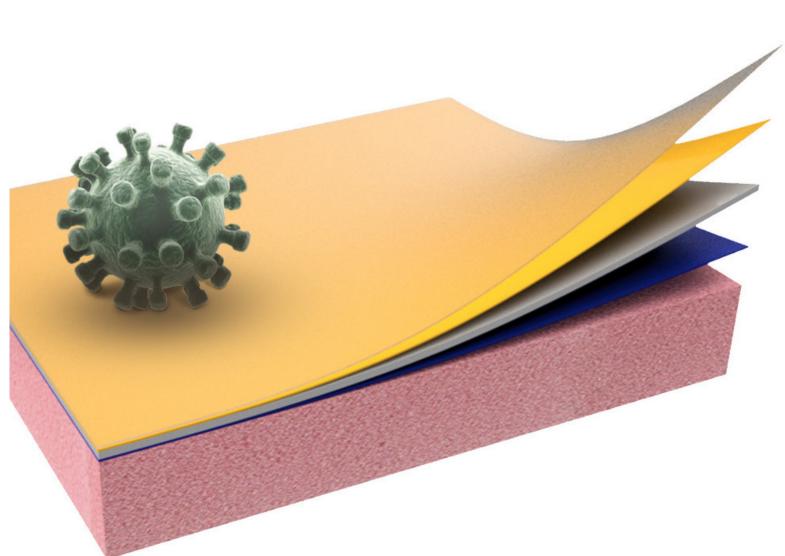
HARDCoat

This coating is applied on EPS Styrofoam and is rock hard. It is comparable to polyester. With this coating we can make structural pieces and supply furniture for the highest traffic areas on the market.

05 **VIROFlex**

- 99.6% kill rate in 60 minutes
- Eliminates bacteria / virus / funghi
- Deep into the top layer + 12 year
- 100% toxic free system / harmless
- UV stable and soft touch feeling
- Indoor / outdoor smooth surface
- Anti-virus, bacterial & fungal layer





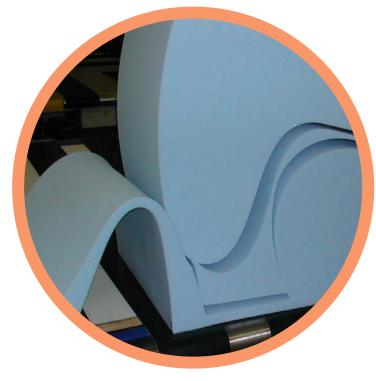
- Self sanitizing system on a constant level

06 RECYCLEDFoam

- Foam 100 up to 160 kg/m³
- 2nd life recycled foam
- Heavy & strong
- Less flexible
- Rough surface when coated
- Limited sizes and blocks
- Suitable for medium sizes







SEAMLESS

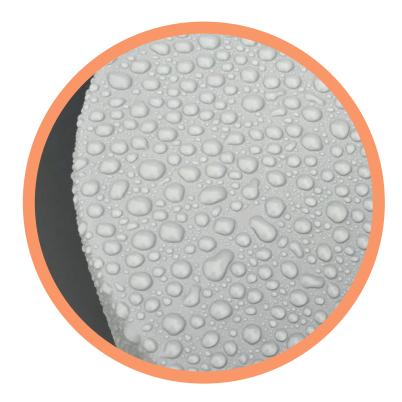
NO MOLDS





ALL SHAPES

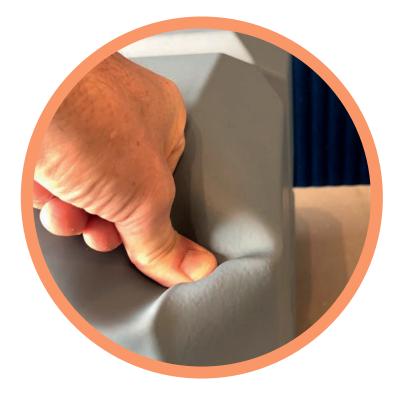
ALL COLORS





WATERPROOF

EASY TO CLEAN





FLEXIBLE

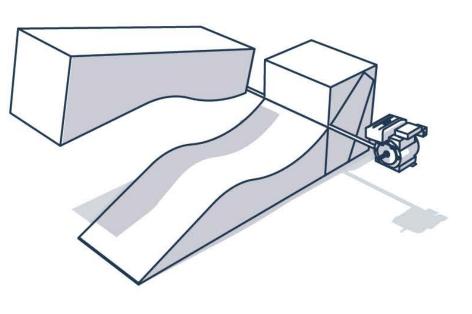
RECYCLABLE

HOW DOES IT WORK?





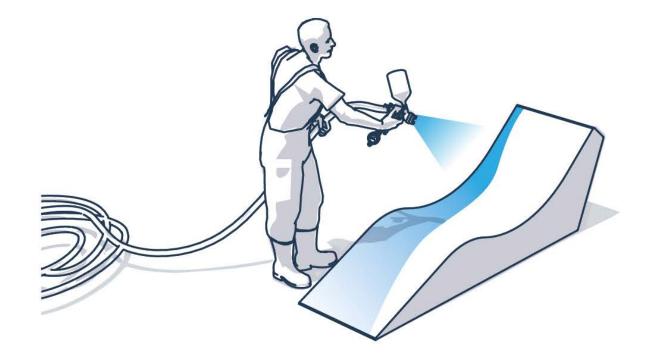








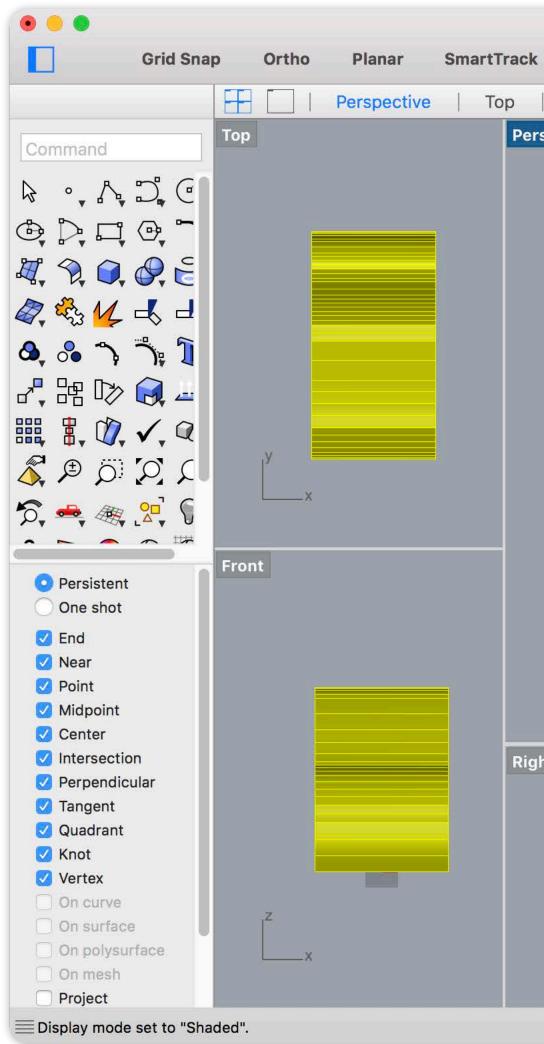






01 Design creation

Enjoy the liberty to sketch / CAD draw your own custom design. This design will be converted in to a STEP, DXF or DWG file and exported in the CNC cut machine of the foam supplier.



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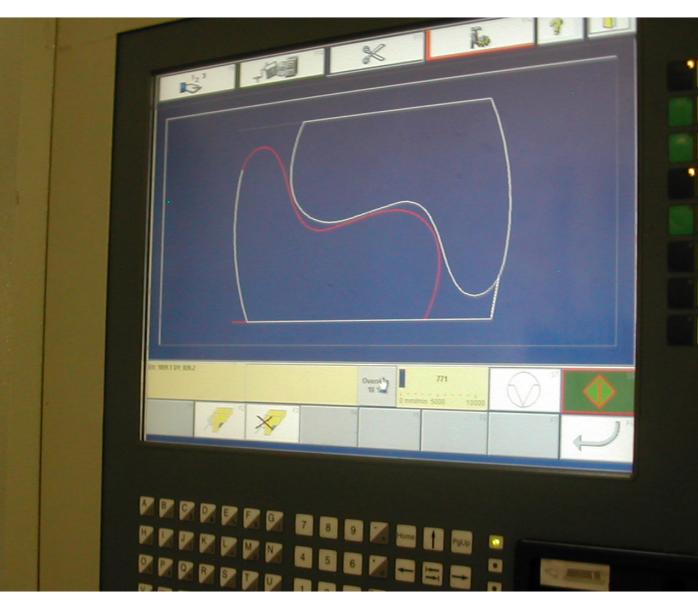
2D Foam cutting

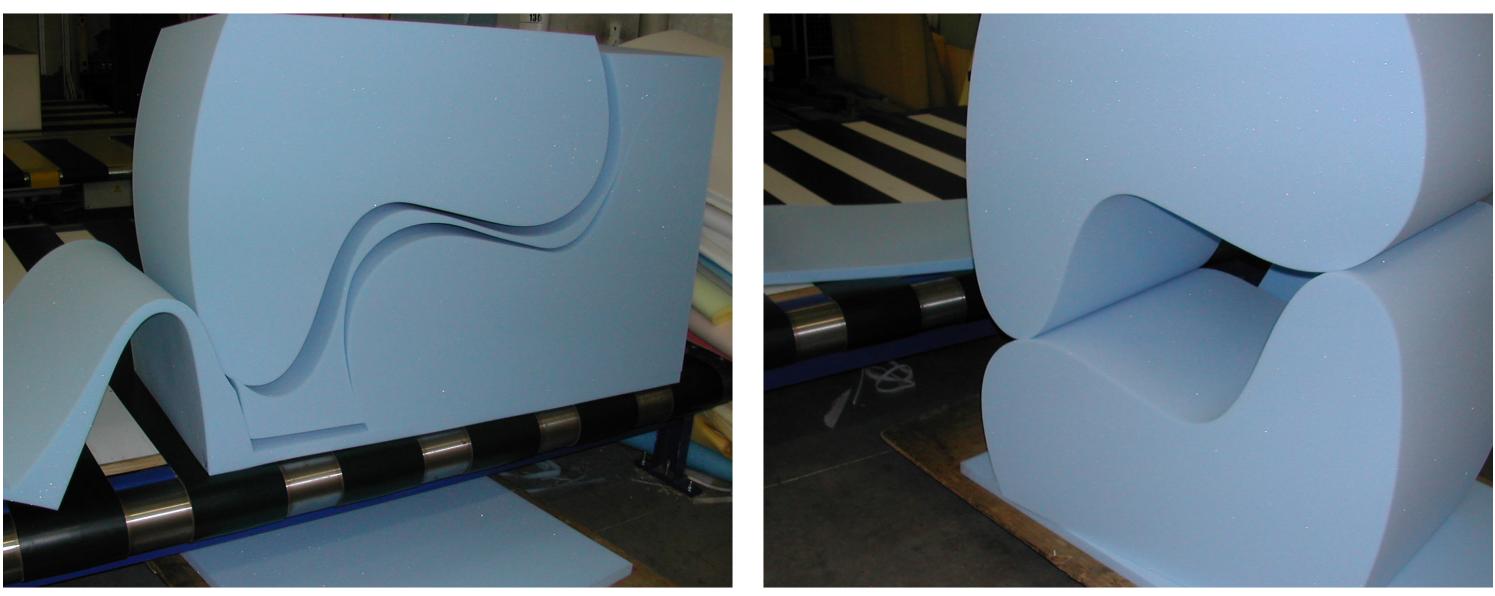
When the file is imported the CNC cutter is getting to work and cuts your design out of a big block of foam of the chosen density. After a short amount of time the foam is cut and ready for the next step.

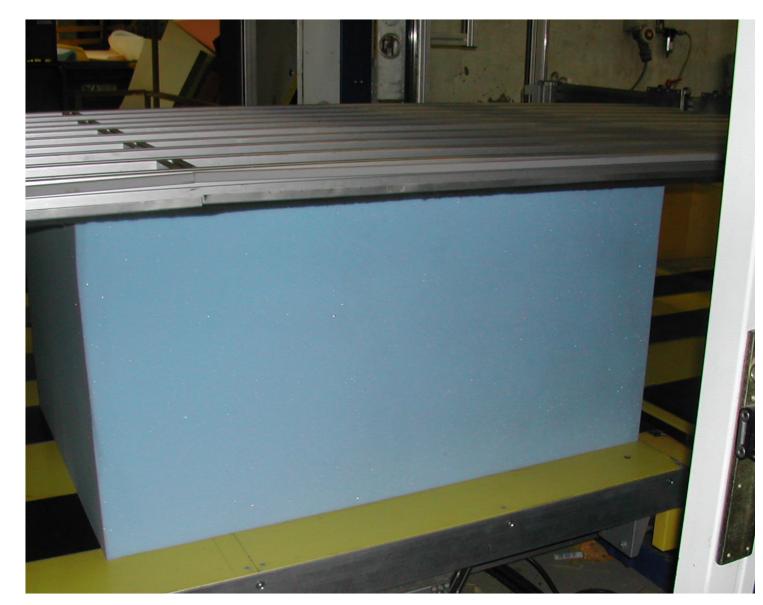


Q354

Q404



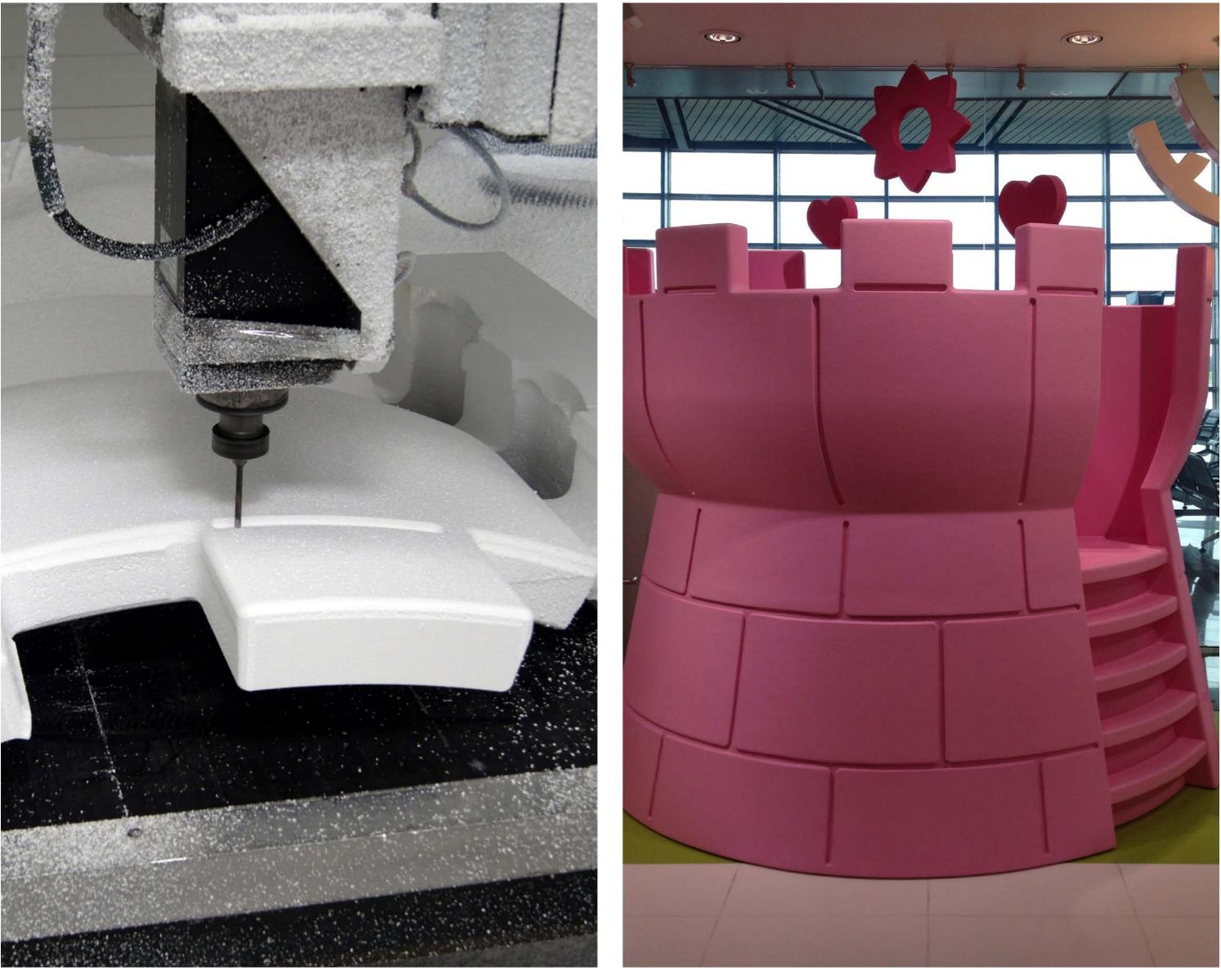




02 3D Foam carving

When the file is imported the CNC cutter is getting to work and cuts your design out of a big block of foam of the chosen density. After a very short amount of time this is done and the foam is ready for the next step.

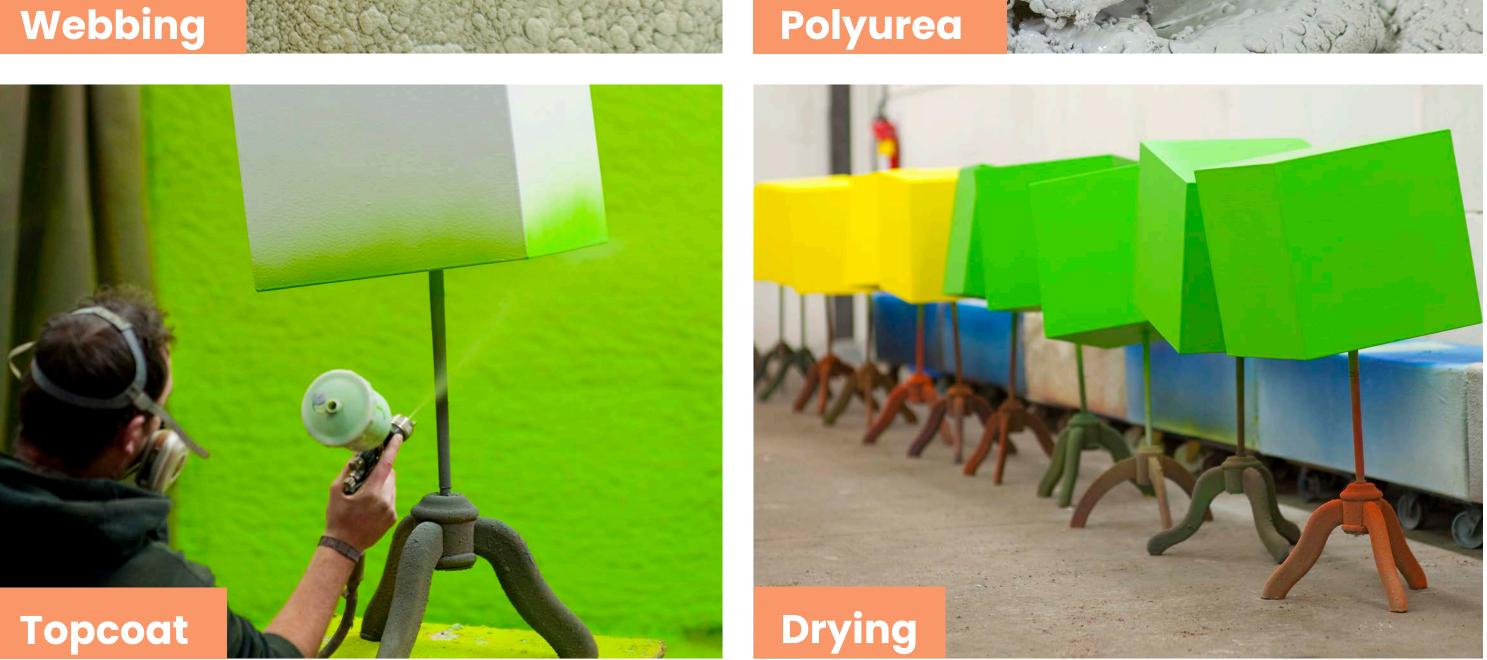




03 Coating

First layer is the primer which gives the adhesion to the foam whilst closing any holes. Second layer is a high quality PU layer which gives the strength to the coating. Last layer is the topcoat / color layer. This coating cures overnight. The product is ready to ship the very next day.





A SELF SANITIZING COATING

VIROflex formulation is a one-component polyurethane-polysiloxane additive which has the characteristic of being a disinfectant and has a mechanical and non-chemical effect on micro-organisms. The component is made up of microscopic-sized spikes which act on viruses, bacteria or fungi by making them explode when coming in contact with the spikes.

Against COVID-19, its immediate effect has been demonstrated in a university laboratory.

Test 1 op 09/10/2021 by the **Giga Institute**, Molecular Biometric and Protein Engineering Laboratory. Test 2 op 19/08/2021 by the University of Liege (ULG), **Department of Morphology and Pathology**

Its action is permanent, it is resistant and durable. Its effectiveness does not deteriorate over time. Stays active for a life time whilst being deep incorporated into the color layer.

Can be used in our : **FLEXPLUS** ™, **MEDIFLEX** ™ and **PROFLEX** [™] coatings.

Fase 01

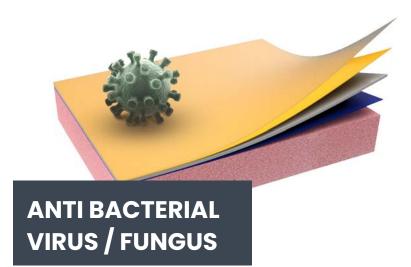
The virus or bacteria particles comes in contact with the coating. The coating is already reacting and starting to destroy the particles.

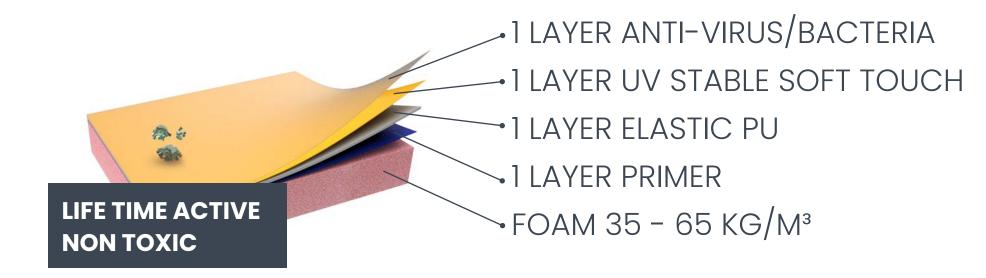
Fase 02

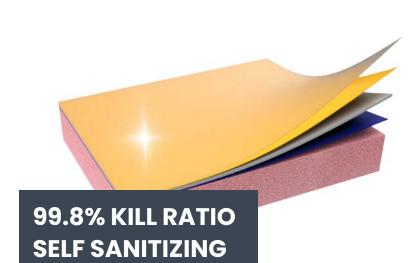
Having surpassed the 30 minute mark the virus particles have now been destroyed for 60%.

Fase 03

A total of 1 hour has passed since the virus/bacteria particles have made contact with the coating. You can be assured that by this time 99.8% of the particles have been killed/ destroyed.











www.sixinch









As of 2022 we use new recycled end stops into the bottom : as part of the evolution in our production process

Apart from being able

to supply recycled foam , better known as REBOUND foam (www.onlinefabricstore.com/ makersmill/rebond-foam)

Where we can offer the customer different densities in this foam. We are able to recycle our seats / furniture for 98%. At the end of their lifecycle the product returns towards our factory to be taken apart. The example above here is from a customer where the product was supplied in 2012.

Although the product was still ok the client wanted to replace it by a new product.

STEP 1: the old piece was returned and we took the skin of the foam. If the foam left over is too small / damaged it returns to the foam factory to get shredded and to get a second life as rebound foam. In this case the foam piece was more than big enough.

STEP 2: the top part is shaved off along with the sides, this way each new side is nice and straight.







After this the new files are loaded and the CNC cutters cut out the new shapes.

STEP3: Smaller cut-off pieces are shredded and used towards the production of rebounded foam. So also here we go to ZERO waste.

The only thing which remains as waste is the skin. At of this moment we are testing several options on how to also reuse this skin after shredding, to add into the molded foams or rotations molded units.

















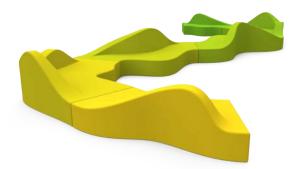
















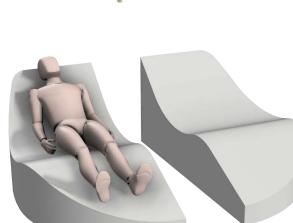














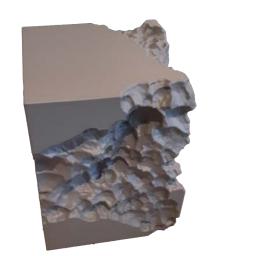
















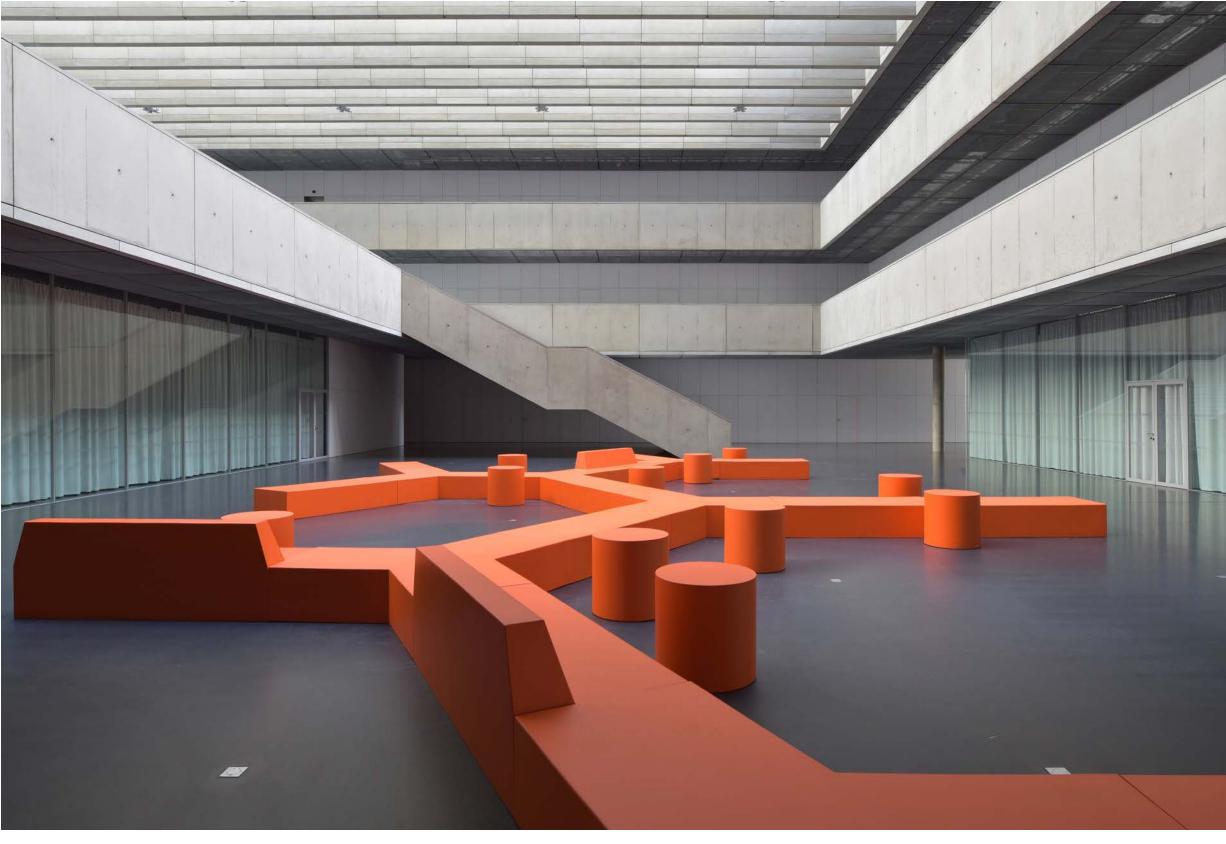


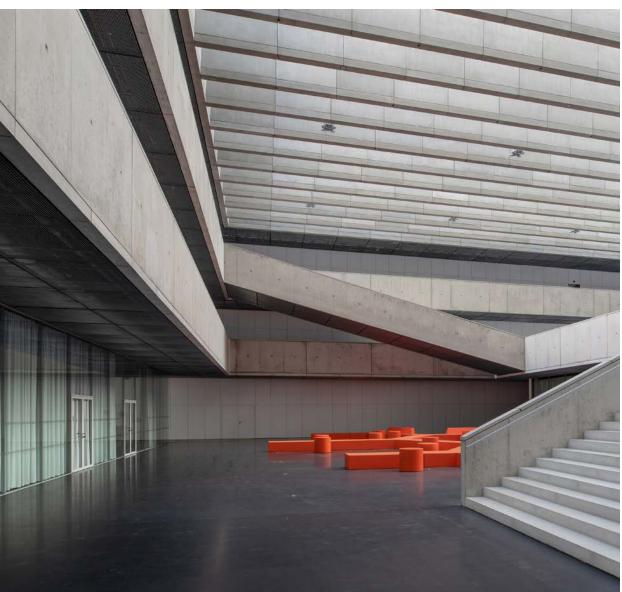




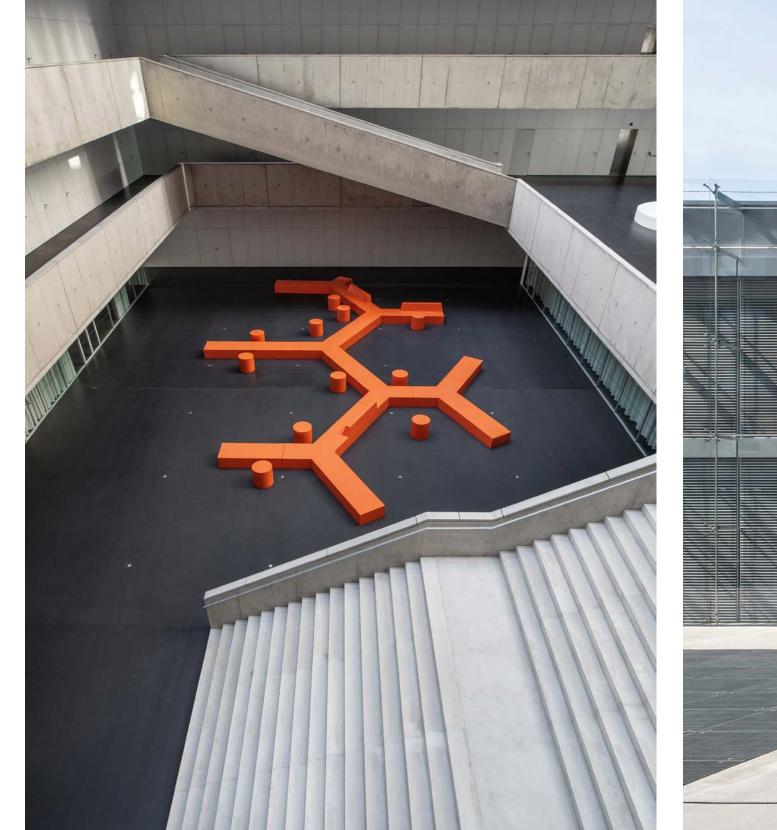
PROJECTS



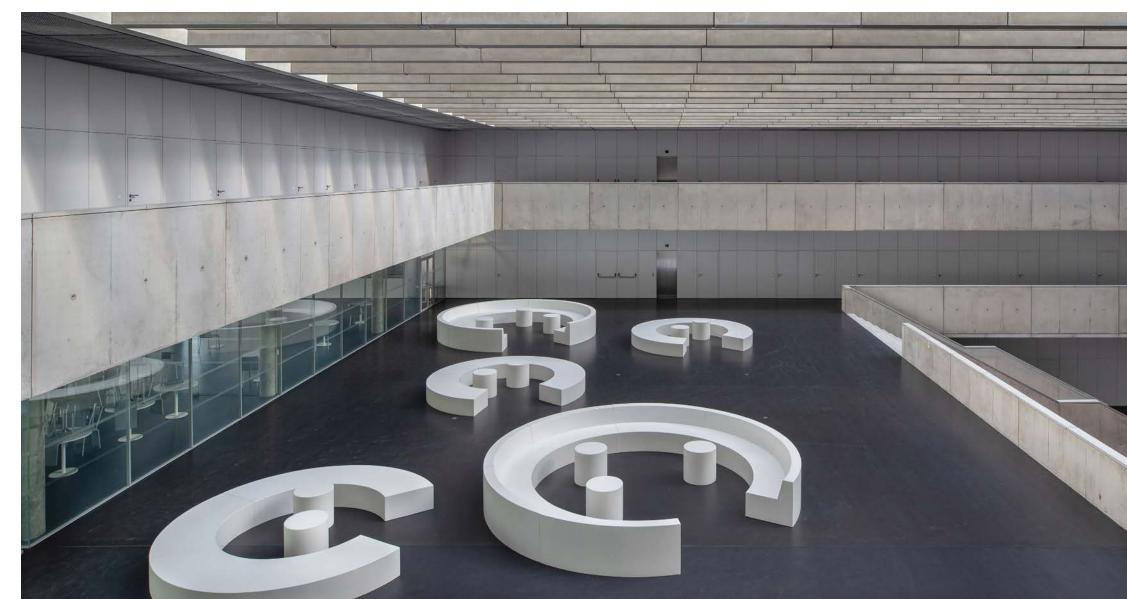




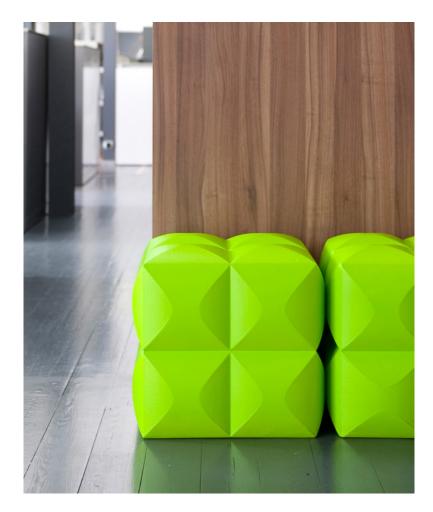












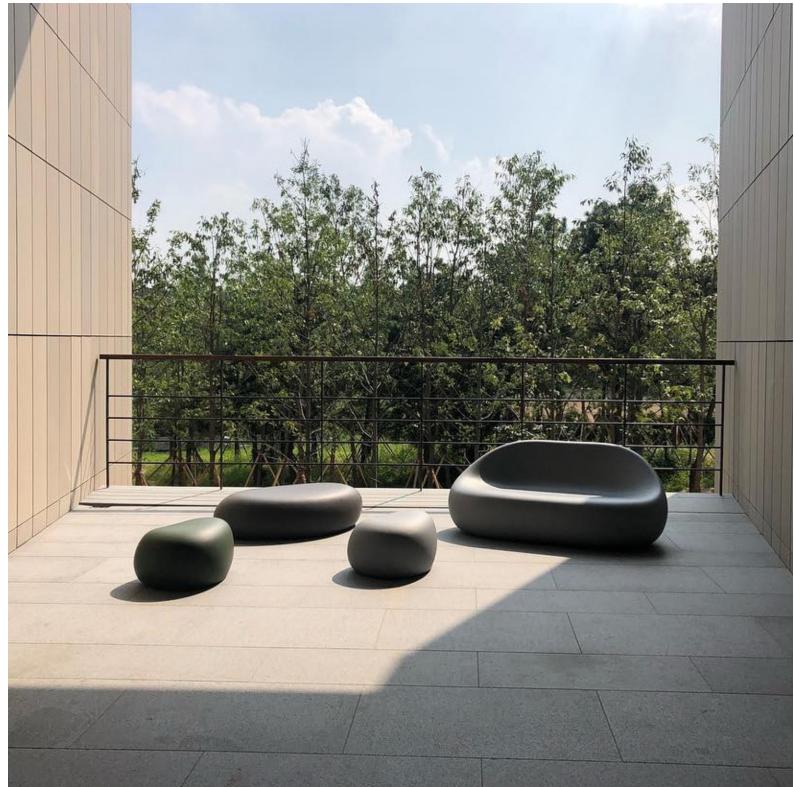


















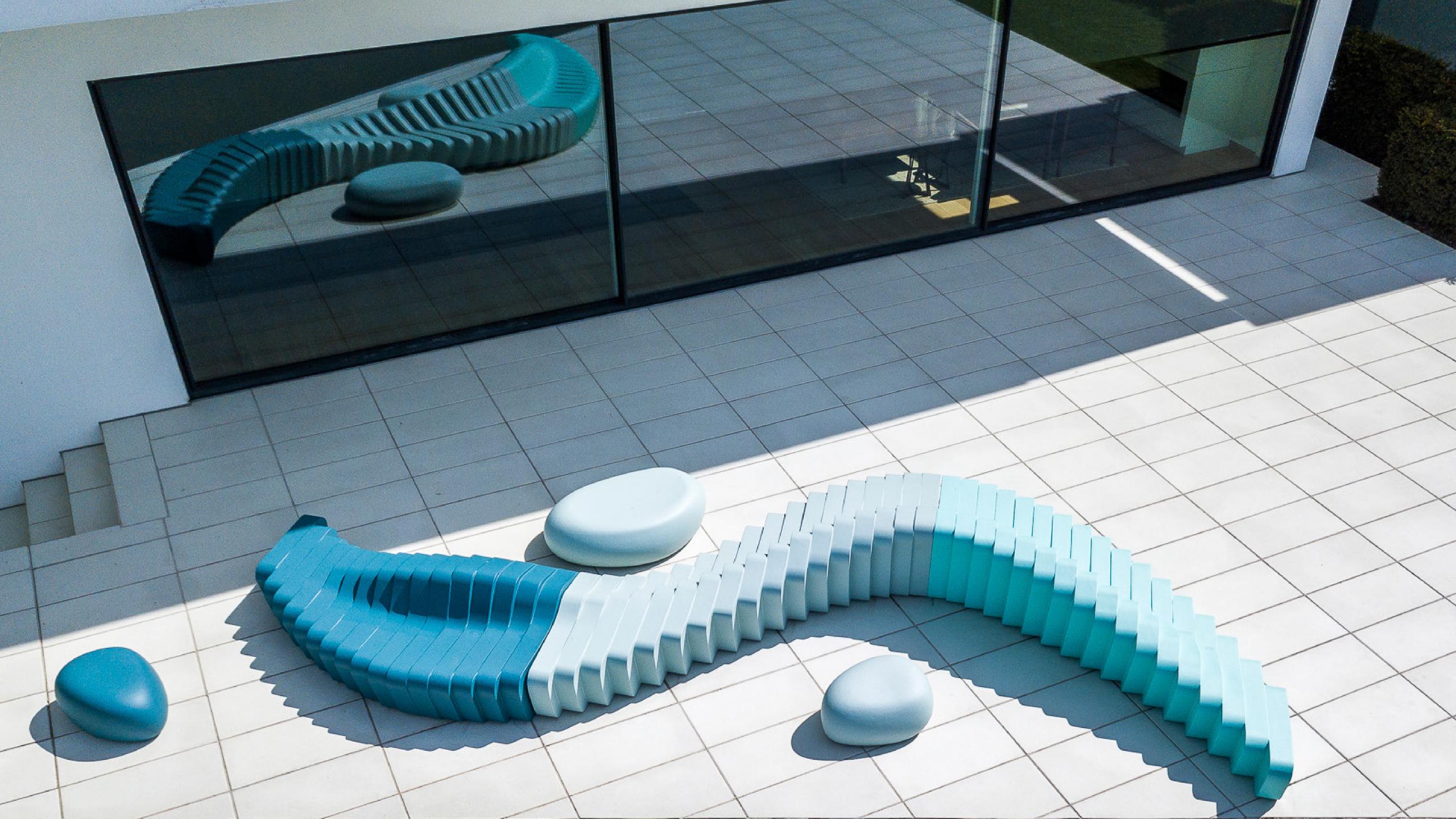


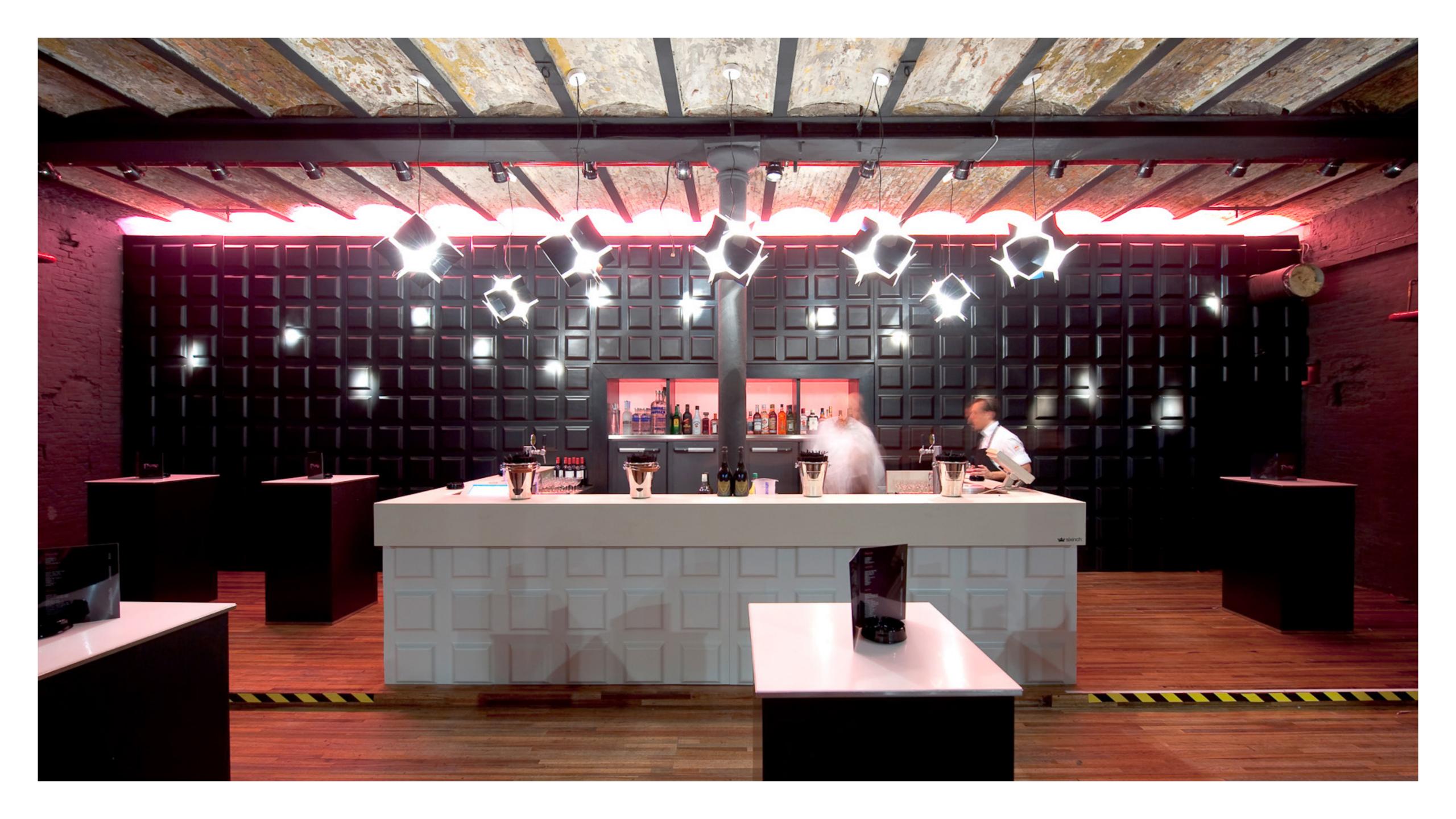




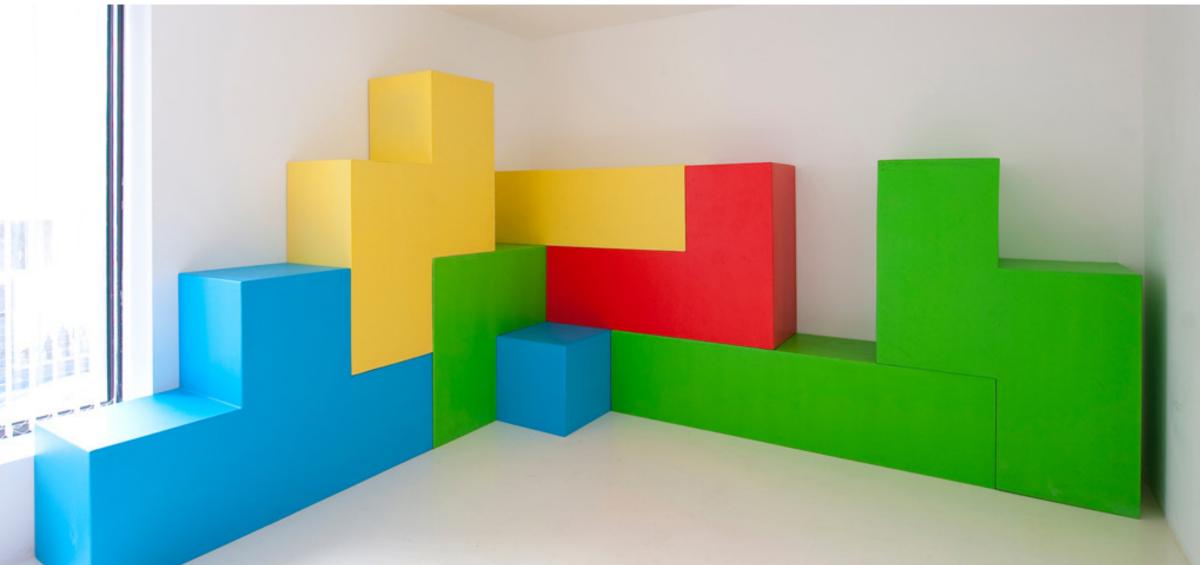




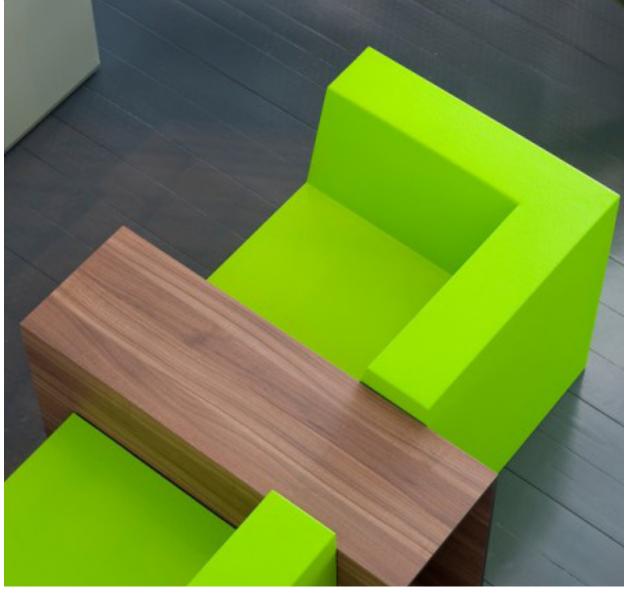






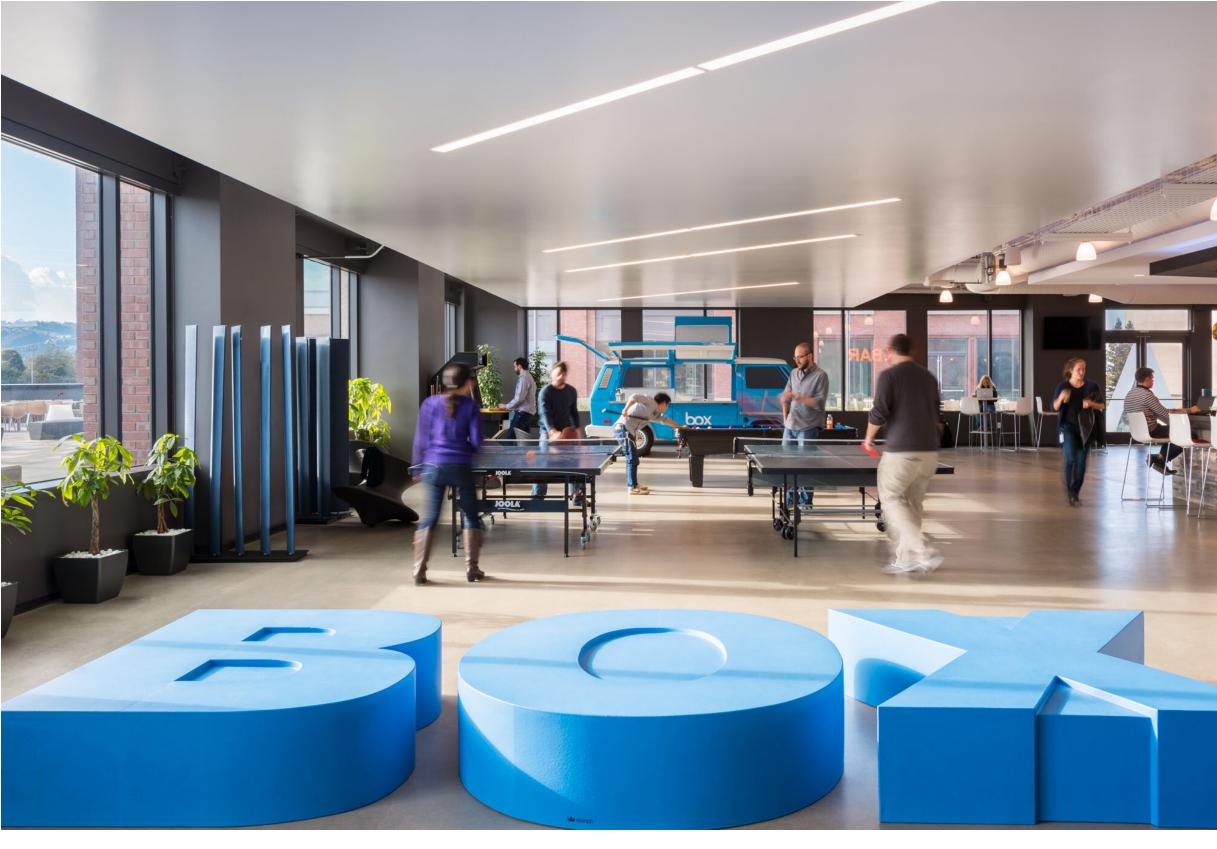








































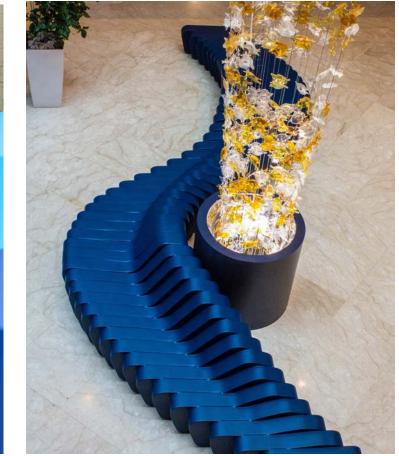






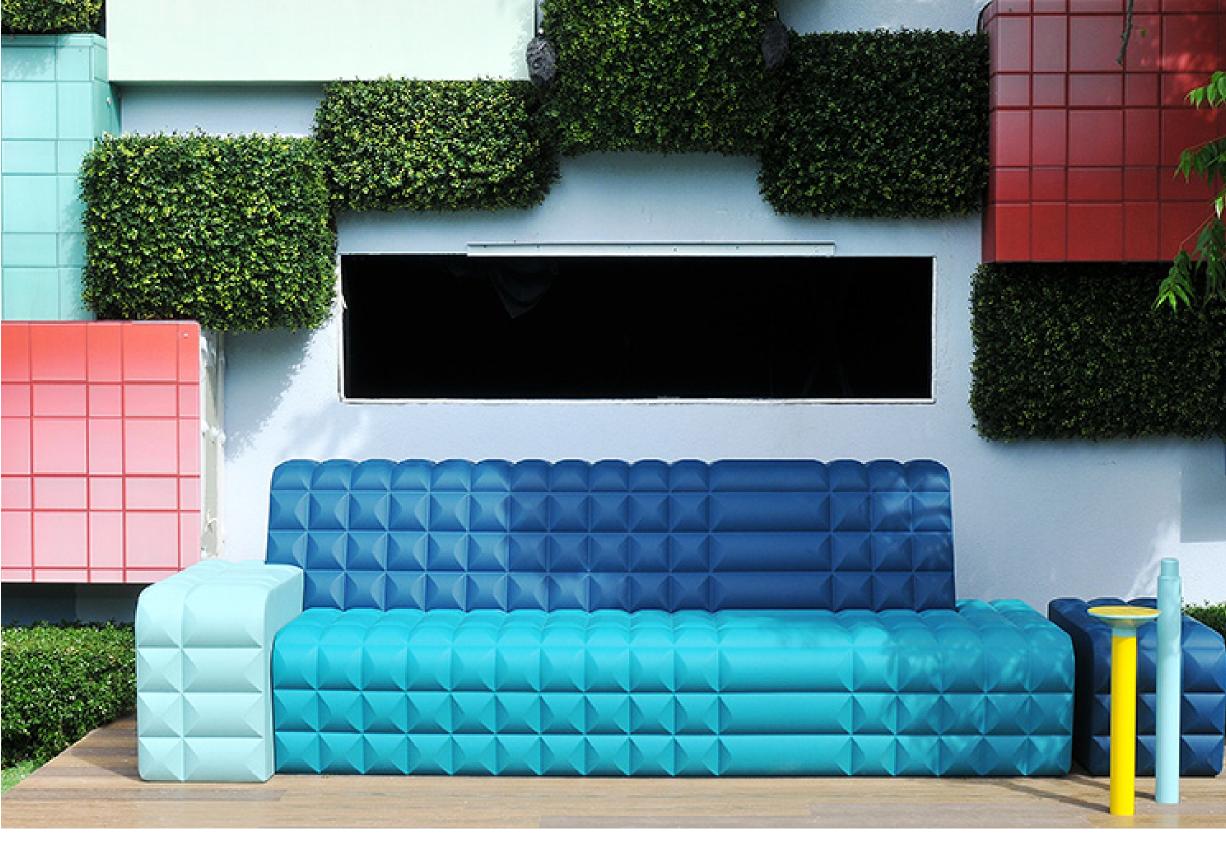




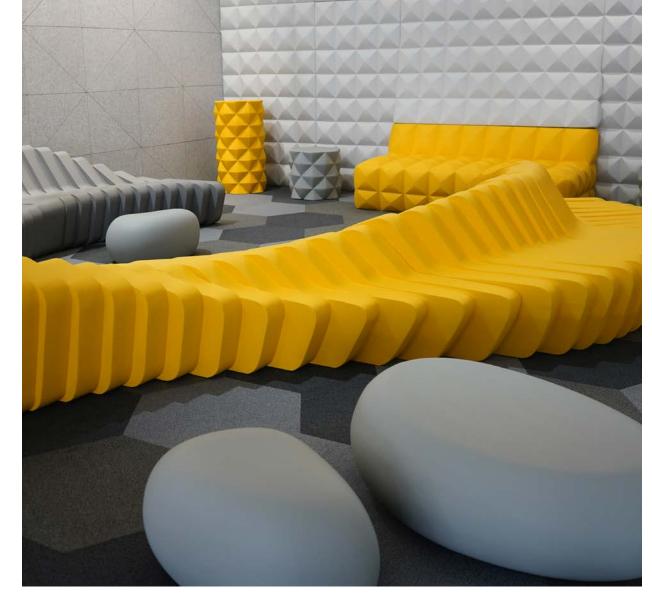


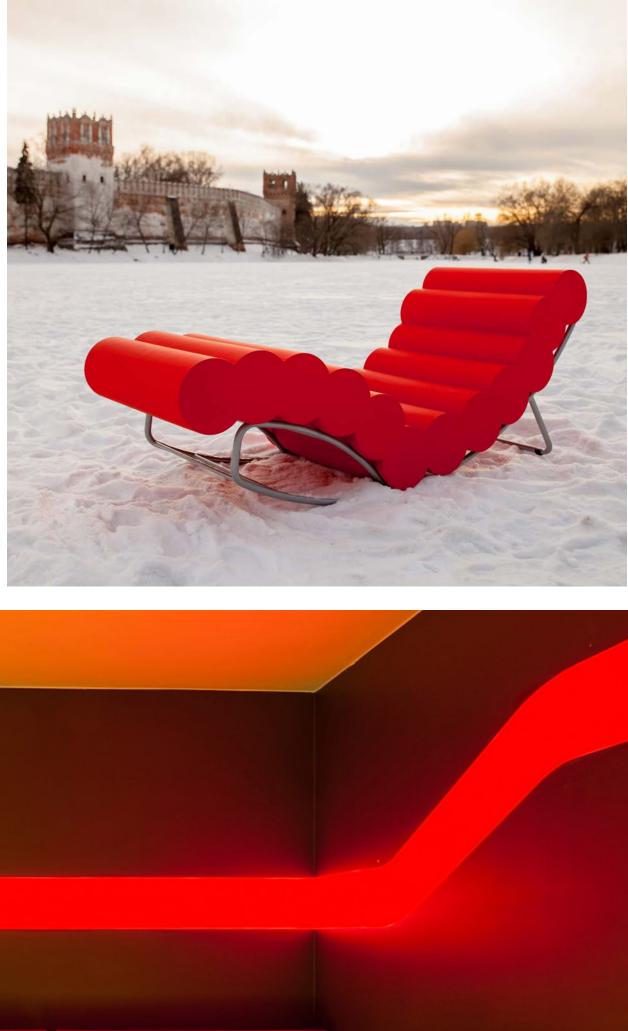


























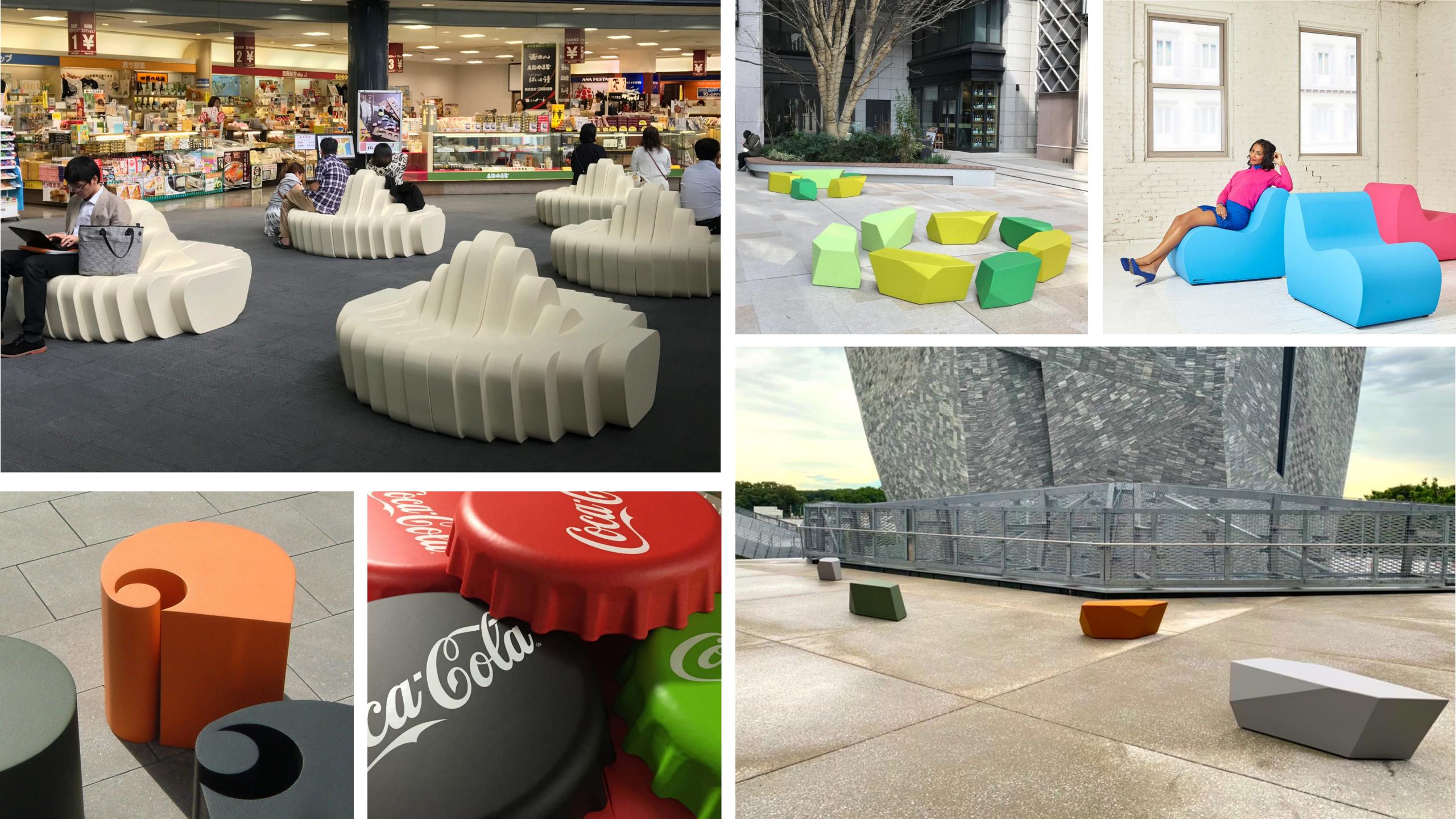












OTHER TECHNIQUES









Injected soft foam molding Coating on different material









Rotation molding

Upholstery

01 Injected soft foam molding



O1 Injected soft foam molding





02 Coating on other material



02 Coating on other material







03 Rotation molding



03 Rotation molding



03 Rotation molding





















sixinch[®]

EXPOSITIONS









Offshore...

a sea of choices

Dive into the SDONCH sea of possibilities using our new modular furniture system - OFFSHORE. With OFFSHORE, we have combined geometry and our famous coating techniques, allowing infinite variations for your custom installation through color and arrangements. You can go for straight or curved layouts, solitary seating or even large cluster-like constellations. Let the current guide you.

www.sbinch.eu













sixinch[®]

COOPERATIONS















sixinch[®]





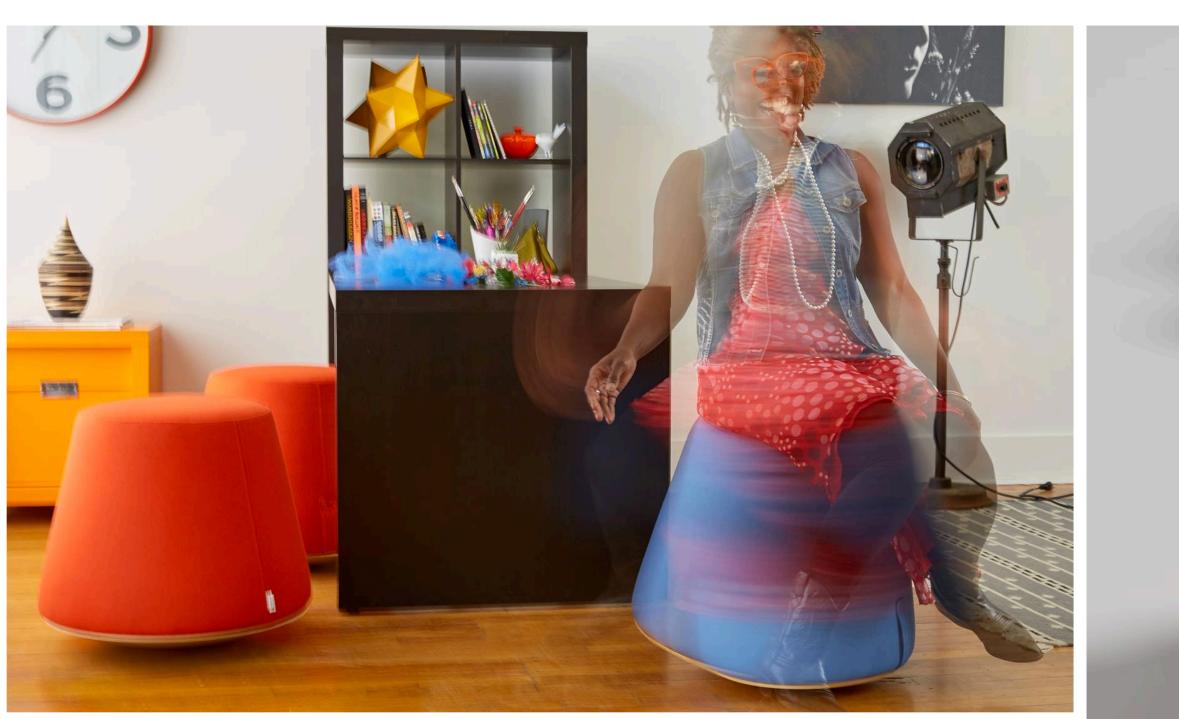






sixinch[®]

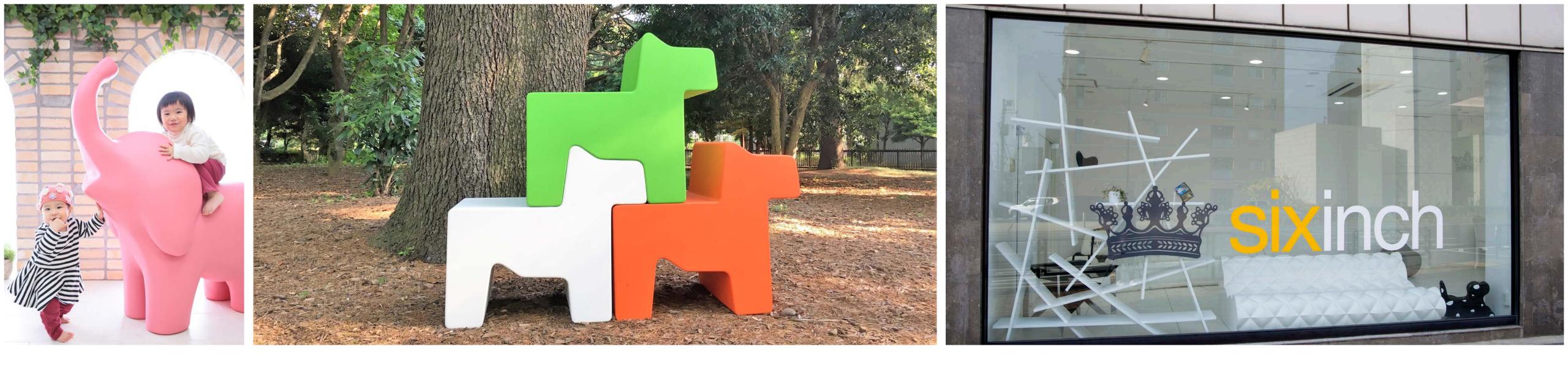




USA









JAPAN



PHILIPPINES







AND MANY MORE

NORTH-AMERICA











WWW.FACEBOOK.COM/SIXINCH.DESIGN WWW.INSTAGRAM.COM/SIXINCH_OFFICIAL

